

- 1 -

Abstract

5

Process for preparing high-concentration gaseous formaldehyde having a molar CH₂O : H₂O ratio of ≥ 0.6 from an aqueous formaldehyde solution by evaporation of at least part of the solution, in which the aqueous formaldehyde solution is heated to a vaporization temperature T and the gas phase formed is taken off, wherein the evaporation temperature
10 T obeys the relationship:

$$T [^{\circ}\text{C}] \geq T'_{\min} [^{\circ}\text{C}]$$

where $T'_{\min}(c) = A + B \times (c/100) + C \times (c/100)^2 + D \times (c/100)^3$

15 and

$A = + 68.759$, $B = + 124.77$, $C = - 12.851$, $D = - 10.095$,

where c is the instantaneous CH₂O content of the aqueous formaldehyde solution during the evaporation in percent by weight and is from 20 to 99% by weight.